



Emailed Shift OEE Report



Southeastern Packaging
Shift Report for
Shift 1 on Jan 08, 2014
07:00:00 to 15:00:00



Availability = 93.9%
Performance = 81.5%

Sent: Wed 1/8/2014 3:31 PM

Machine Availability Report - 93.9%	
Total Shift Minutes:	480 minutes
PL-PREVENTATIVE MAINTENANCE:	-84.1 minutes
PL-NO ORDERS:	0.0 minutes
PL-MEETING OR TRAINING:	0.0 minutes
PL-ENVIRONMENT(POWER OUTAGE):	0.0 minutes
PL-VENDOR INTERVENTION:	0.0 minutes
PL-PLANNED CLEAN-UP:	0.0 minutes
Scheduled Production Time:	396 minutes
Unscheduled Downtime	-24.2 minutes
Actual Production Time:	372 minutes
Machine Availability:	93.9% minutes

Availability = Actual Production Time / Scheduled Production Time. Production data and downtime reason codes come from CTL.

Performance - 81.5%	
Actual Production:	2,291,225 SQFT
Ideal Production:	2,810,800 SQFT
Total Lineal:	259,653 feet
Average Lineal Feet per Hour:	39,353 ft / hour
Average Trim:	4.10 inches
Average Roll Width:	105.82 inches
Performance =	Actual SQ FT Produced / Ideal SQ FT

Downtime Events -		
Code -	Description -	Duration -
800:	PL-PREVENTATIVE MAINTENANCE	84.1 minutes
916:	Maint-Baler	18.9 minutes
NC:	No Code Entered	3.2 minutes
411:	DB- Flute change	1.2 minutes
621:	SH- Shear cart full	1.0 minutes
801:	PL-NO ORDERS	0.0 minutes
802:	PL-MEETING OR TRAINING	0.0 minutes
803:	PL-ENVIRONMENT(POWER OUTAGE)	0.0 minutes
804:	PL-VENDOR INTERVENTION	0.0 minutes
810:	PL-PLANNED CLEAN-UP	0.0 minutes

Report Notes:	
These events are deducted from Total Shift Minutes (DOES NOT effect Availability %)	84.1 minutes
Unscheduled down time minutes are deducted from Actual Production Time and effect Machine Availability	24.2 minutes

Automatically emailed ~ 30 minutes after end of shift



Emailed Weekly OEE Report

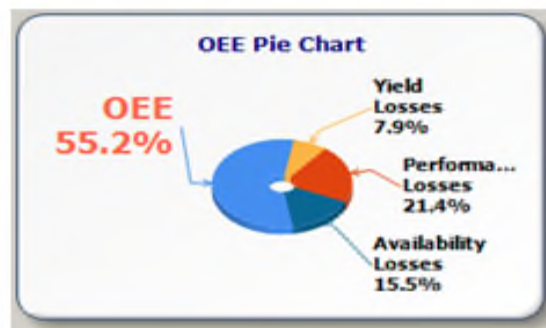


Southeastern Packaging
OEE Weekly Report for
 Dec 29, 2013 to Jan 05, 2014



OEE = 55.2%
Availability = 81.6%
Performance = 74.6%
Yield = 90.7%

Sent: Sun 1/5/2014 9:16 AM



Performance - 74.6%	
Actual Production:	22,433,537 SQFT
Ideal Production:	30,314,676 SQFT
Total Lineal:	2,571,207 feet
Average Lineal Feet per Hour:	30,325 ft / hour
Average Trim:	4.40 inches
Average Roll Width:	104.23 inches
Performance = Actual SQ FT Produced / Ideal SQ FT	

Machine Availability Report - 81.6%	
Total Minutes:	10,080 minutes
PL-PREVENTATIVE MAINTENANCE:	-162.5 minutes
PL-NO ORDERS:	0.0 minutes
PL-MEETING OR TRAINING:	0.0 minutes
PL-ENVIRONMENT(POWER OUTAGE):	0.0 minutes
PL-VENDOR INTERVENTION:	0.0 minutes
PL-PLANNED CLEAN-UP:	0.0 minutes
Scheduled Production Time:	5,118 minutes
Unscheduled Downtime:	-963 minutes
Actual Production Time:	4,155 minutes
Machine Availability:	81.6% minutes

Yield - 90.7%	
Actual Shipped:	20,336,591 SQFT
Total Produced:	22,433,537 SQFT
Yield = Actual SQFT Shipped / Total SQFT Made	

Report Notes:	
These events are deducted from Total Minutes (DOES NOT effect Availability %)	162 minutes
Unscheduled down time minutes are deducted from Actual Production Time and effect Machine Availability	963 minutes
Shifts included in this Weekly Report	11 shifts